

Technical Data Sheet

Ferro Pp TPP20AE54WH

Polypropylene Homopolymer

LyondellBasell Industries

Engineering Plastics

General

Filler / Reinforcement	• Talc, 20% Filler by Weight
Features	• Homopolymer
Forms	• Pellets
Processing Method	• Injection Molding

Physical

	Nominal Value (English)	Nominal Value (SI)	Test Method
Density / Specific Gravity	1.09	1.09 g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (230°C/2.16 Kg)	5.0 g/10 min	5.0 g/10 min	ASTM D1238

Mechanical

	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Strength (Yield, 73°F (23°C))	4800 psi	33.1 MPa	ASTM D638
Tensile Elongation (Break, 73°F (23°C))	20 %	20 %	ASTM D638
Flexural Modulus			ASTM D790
1% Secant : 73°F (23°C)	333000 psi	2300 MPa	
Tangent : 73°F (23°C)	398000 psi	2740 MPa	
Flexural Strength (Yield, 73°F (23°C))	7700 psi	53.1 MPa	ASTM D790

Impact

	Nominal Value (English)	Nominal Value (SI)	Test Method
Notched Izod Impact (73°F (23°C))	0.70 ft·lb/in	37 J/m	ASTM D256
Unnotched Izod Impact (73°F (23°C))	9.7 ft·lb/in	520 J/m	ASTM D4812
Gardner Impact	5.00 in·lb	0.565 J	ASTM D5420

Thermal

	Nominal Value (English)	Nominal Value (SI)	Test Method
Deflection Temperature Under Load			ASTM D648
66 Psi (0.45 Mpa), Unannealed	255 °F	124 °C	
264 Psi (1.8 Mpa), Unannealed	170 °F	76.7 °C	

Additional Information

Filler Content, ASTM D2584: 24%

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Injection	Nominal Value (English)	Nominal Value (SI)
Drying Temperature	176 °F	80 °C
Drying Time	2.0 to 3.0 hr	2.0 to 3.0 hr
Processing (Melt) Temp	428 to 500 °F	220 to 260 °C
Mold Temperature	86 to 140 °F	30 to 60 °C

Notes

These are typical property values not to be construed as specification limits.